

# Certificate of Conformity of the Factory Production Control GB15/93101

In compliance with **Regulation 305/2011/EU** of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Structural steel products such as beams, trusses, columns, staircases, vertical access ladders and handrails.

placed on the market under the name or trade mark of

#### Langtons (Northallerton) Ltd

Stanley House, Thurston Road, Northallerton, North Yorkshire, DL6 2NA, UK

and produced in the manufacturing plant

#### Langtons (Northallerton) Ltd

Stanley House, Thurston Road, Northallerton, North Yorkshire, DL6 2NA, UK

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

EN 1090-1:2009+A1:2011

under system 2+ for the performances set out above are applied and that the factory production control fulfils all the prescribed requirements for these performances.

This certificate is valid from 21 February 2020 until 19 May 2023 and remains valid as long as regular surveillances are maintained the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performances of the declared essential characteristics, do not change, and the construction product and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production control certification body.

Issue 4. This certificate was first issued on 19 May 2015.

Authorised by



H. Crick BUSINESS MANAGER

#### SGS United Kingdom Limited, Notified Body 0120

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## Certificate of Conformity of the Factory Production Control



GB15/93101 continued

Issue 4

Method of Declaration (as per Table A.1 of EN 1090-1)	Method 3b	
Parent Materials	Steel in S355J2, S355JO+AR grades.	
Execution Class(es)	EXC 2	





### **Declaration of Performance**

Type All Langtons (Northallerton) Ltd contracts are identified by a unique Contract Number, which is clearly

displayed on all CE Marked documentation supplied with all deliveries.

Intended Use For structural steelwork construction components for use in building and civil engineering works.

Components can be manufactured from steel, hot rolled or cold rolled sections/profiles in various shapes and sizes, flat plates, and bars manufactured in accordance with the Harmonized Technical Specification EN 1090-1:EN 1090-2:2011 in various grades of materials and durable coating as listed

below.

Manufacturer Langtons (Northallerton) Ltd

Stanley House, Thurston Road, Northallerton, DL6 2NA.

01609 772103

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Constancy of

Performance System 2+ (table ZA2 EN 1090-1)

Notified Body SGS United Kingdom Ltd

Notified Body No. SGS 0129

SGS has performed (I) Initial Inspection of the manufacturing plant and factory production control and (ii) continuous surveillance, assessment and evaluation of factory production control under System 2+ and issued **Factory Production Control Certificate No. GB15/93101.** 

Essential Characteristics	Performance	Harmonized Technical Specification
Tolerances on dimensions and shape	EN 1090-2+A1:2011 tolerance class 1	
Weldability	EN 10025-2 Grades up to grade 355 J2	
Fracture toughness/impact resistance	27Joules @ 20 Deg C or -20 Deg C	
Load bearing capacity	NPD (No Performance Determined)	_
Fatigue Strength	NPD	_
Resistance to fire	NPD	EN 1090-1 2009
Reaction to fire	Class A1 (Steel only)	
Release of cadmium and its compounds	NPD	
Radioactivity	NPD	
Durability	Surface preparation according to BS EN 1090-2 Preparation Grade P3 Surface Painted according to BS EN ISO 12944	
Manufacturing	EXC2	
Design	NPD	

The performance of the product identified above is in conformity with the declared performance identified in the table.

Signed on behalf of Langtons (Northallerton) Ltd.

.....Langtons (Northallerton) Ltd Date 19/02/2020